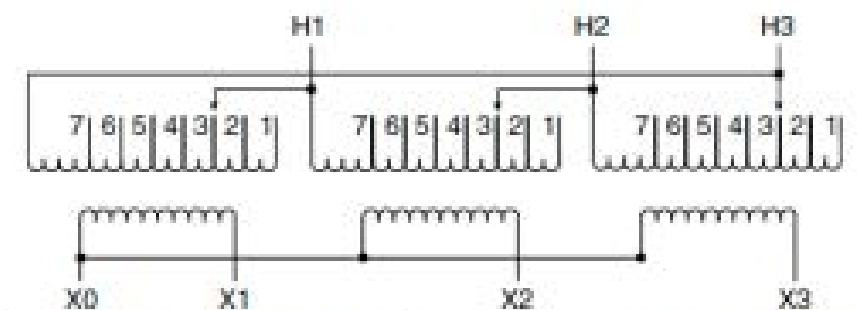


Wiring Diagram

WARNING: DO NOT SERVICE WHILE ENERGIZED! Tip: Use a voltmeter to check voltage!



Primary Volts	Connect Primary Lines To	Inter-Connect	Connect Secondary Lines To
504	H1, H2, H3	1	
492	H1, H2, H3	2	
480	H1, H2, H3	3	
468	H1, H2, H3	4	
456	H1, H2, H3	5	
444	H1, H2, H3	6	
432	H1, H2, H3	7	

Secondary Volts

460			X1, X2, X3
277 1 phase			X1 to X0 X2 to X0 X3 to X0