

Concrete Pad Construction Details
MT-PML-RX-1P-XX-R1 Series
Single Phase Pad Mounted Transformers

Purpose and Scope

This document shows construction details for concrete pads for Single-phase, pad-mounted transformers.

General Information

1. When a pad is installed by the customer, that customer shall provide all materials. In areas of known unusually soft soil conditions, AHJ may require special treatment. Before pouring or setting the pad, the customer or contractor may be required to request an inspection by AHJ to approve the installation. AHJ shall determine the acceptability of each pad installation.
2. The installation of the pad includes the two ground rods and the interconnecting ground wire.

Application

3. If a pad-mounted transformer cannot be located away from vehicular traffic, the customer shall provide suitable barriers for the protection of the transformer. AHJ shall determine the protection requirements.
4. If the customer is to use bus duct, the secondary opening is not needed. Grout in the window of precast pads.
5. The pad sizes are based on maximum dimensions, including cooling radiators, of the various configured transformers.

Construction Notes

6. In general, all equipment pads should be installed as level as practical. Pads supporting oil-filled equipment must be leveled to within 1 inch in 8 feet in all directions.
7. In general, all equipment pads should be installed as level as practical. Pads supporting oil-filled equipment must be leveled to within 1 inch in 8 feet in all directions.
8. An equipment pad SHALL NOT be placed on an elevated berm, mound or structure either earthen or otherwise when placed in a Flood Plain. If local knowledge of the area in which the equipment is to be placed identifies a high likelihood that uninsulated terminals of the equipment will come in contact with floodwater and the location cannot be moved to a location less likely to have flood levels come in contact with the exposed terminals, a Subsurface Fully Insulated Device should be installed in lieu of the pad mount design. In some cases such as transformers, because of capacity limits of subsurface material coded equipment it may not be possible to provide a transformer of sufficient capacity to serve loads in excess of the capabilities of a 1000 kVA UCO.
9. The transformer pad shall be placed on firm, compacted native material or on engineered fill which has been compacted at least to the requirements this document
10. The area under the pad shall be excavated to the required grade, or to a depth necessary to reach firm, undisturbed material, whichever is deeper. The material can be considered firm if it cannot be penetrated by thumb except with moderate effort.
11. If firm material has not been reached within a depth of 3 feet, excavate 3 feet beyond the perimeter of the pad and backfill the entire excavated area to the required grade and to the requirements of Note 12.
12. In case it has been necessary to excavate deeper than the required grade to reach firm material, backfill to the required grade in one of the following ways:
 - A. Backfill with clean, non-expansive soil compacted to 90% of maximum density. Soil shall be placed in layers not more than 8 inches thick before compaction. Maximum density and in-place density is to be determined by by ASTM D-1556 and ASTM D-1557 respectively. A copy of the test results may be required by AHJ.
 - B. Backfill with soil-cement slurry consisting of one sack of Portland cement per cubic yard and clean native soil or sand. When slurry is used as a backfill material, the customer will not be required to use a poured-in-place pad.

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13. In areas of known soft soil conditions, trenches within the pad excavation area for the installation of conduits shall be backfilled in one of the ways specified in Note 12.

14. In addition to the above, precast pads shall be placed on a 3-inch layer of slurry backfill or sand screeded level to provide uniform bearing.

15. Conduit windows shall be grouted with non-shrink grout (asphalt or blacktop is not approved for grouting).

16. Concrete shall be designed to attain a strength of 2,500 pounds per square inch (psi) at 28 days. Slump for concrete placement shall not exceed 3 inches. Reinforcing steel shall be rated a minimum of per ASTM A615, Grade 40. Grade 40 rebar grade has a minimum tensile strength of 60 thousand pounds per square inch (kpsi) and a minimum yield strength of 40 thousand pounds per square inch (kpsi) under normal conditions.

17. A minimum distance of 6 feet shall be maintained between ground rods.

18. Wood-float or light broom finish the top of the slab. Finish all exposed edges with a finishing tool. Vertical edges shall have a 3/4-inch chamfer. Slope exposed horizontal surfaces slightly for drainage. Moist-cure concrete for at least 7 days after pouring. Do not install transformer until 14 days after pouring concrete. See Note 19 for exceptions to this requirement.

19. The transformer may be installed earlier than the 14 days specified above, provided the concrete has attained a compressive strength of at least 1,500 psi obtained as follows (this procedure is permitted only for urgent cases where earlier pouring of pad is not practical):

A. For a six-sack mix using normal Portland cement, the transformer may be installed after 7 days; or for a six-sack mix using high early-strength cement, the transformer may be installed after 72 hours.

B. All concrete must be moist-cured to the minimum period specified above before installing the transformer.

C. Verify the required strength by either concrete cylinder test or Schmidt hammer test.

20. Belled ends of conduits should be placed approximately 1 inch above the concrete pad surface. If belled ends are removed, install end bell fittings. Temporarily plug or cap all conduits.

21. Only AHJ-approved utility electric-service-related equipment and structures may be installed in the area beneath the transformer pad. The area 6 feet deep and 12 inches horizontally around the pad shall be free of all foreign substructures.

Construction Notes for Precast Pads

22. Concrete shall be designed to attain a strength of 2,500 psi in 28 days.

23. Inserts and securing of inserts shall be of sufficient strength to lift the pad. A minimum of three inserts with 7/8-inch diameter, UNC thread and 2-1/4 inch inside depth, steel, galvanized with temporary plugs shall be provided.

24. Inserts shall be installed flush with the surface of the pad.

25. Reinforcing bars shall be as per ASTM A615, Grade 40 minimum.

26. 24. All exposed edges shall have a 3/4-inch chamfer or radius.

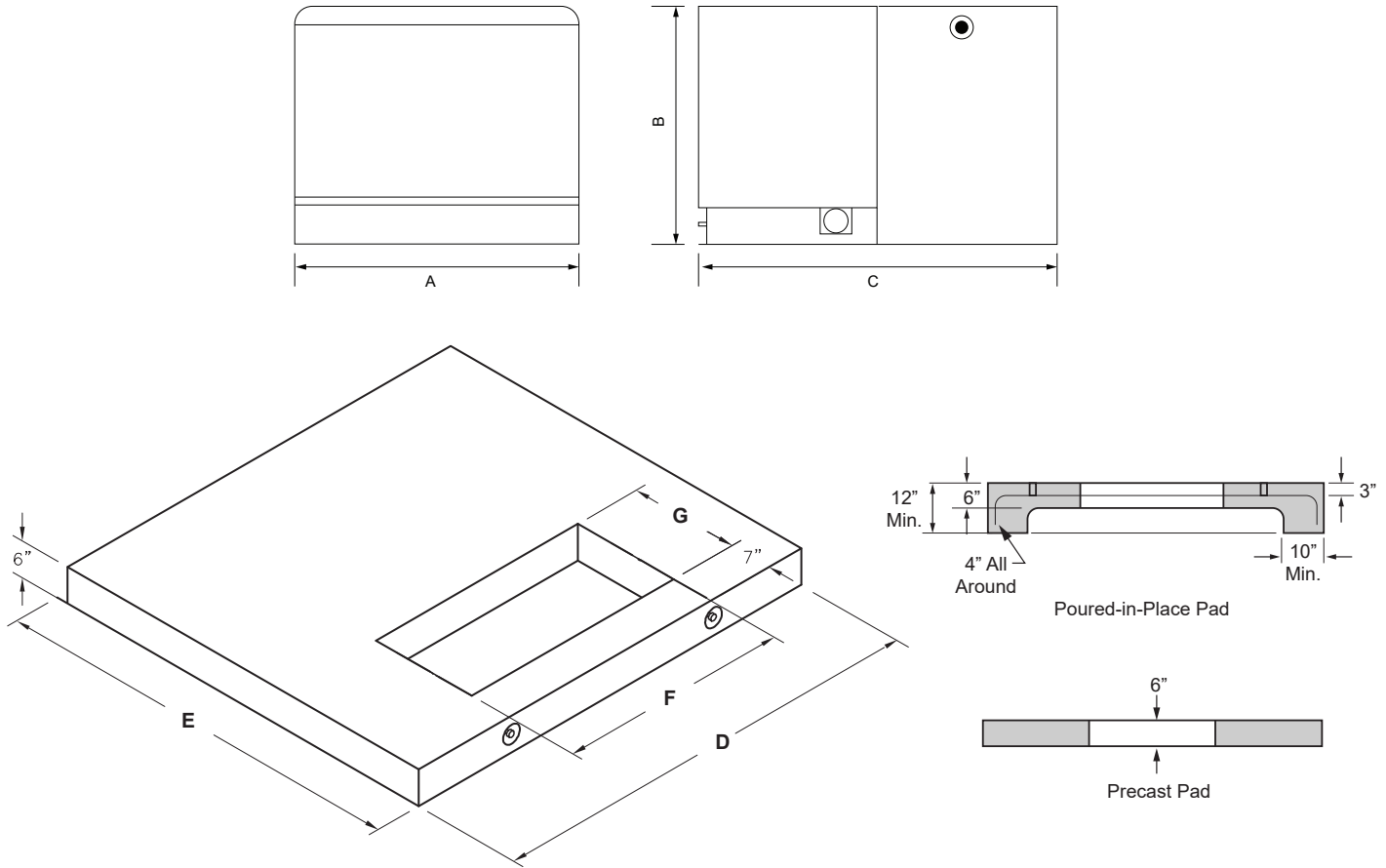
27. Surface shall have a light broom or wood-float finish.

28. The surface of the pad shall be level and flat.

29. Precast pads shall be permanently identified with manufacturer's name and have the weight stenciled on top of the pad.

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Concrete Pad Details for Single-Phase Transformers and Cable Pulling Vault



15 KV / 25 KV								
KVA	Max Weight	XFMR Width	XFMR Depth	XFMR Height	Pad Width	Pad Depth	Opening Width	Opening Depth
		A	B	C	D	E	F	G
5	700 Lbs	33.86"	37.4"	25.2"	48"	60"	32"	18"
10	750 Lbs	33.86"	37.4"	25.2"	48"	60"	32"	18"
15	900 Lbs	33.86"	37.4"	25.2"	48"	60"	32"	18"
25	1,250 Lbs	33.86"	37.4"	25.2"	48"	60"	32"	18"
37.5	1,400 Lbs	33.86"	37.4"	25.2"	48"	60"	33"	18"
50	1,600 Lbs	34.25"	37.4"	25.2"	48"	60"	33"	18"
75	1,750 Lbs	37.4"	45.67"	29.53"	60"	66"	36"	18"
100	2,200 Lbs	41.34"	45.28"	29.53"	60"	66"	40"	18"
167	3,250 Lbs	55.12"	45.67"	33.07"	72"	66"	54"	18"
250	3,500 Lbs	55.12"	51.18"	33.07"	72"	72"	54"	18"
333	3,800 Lbs	55.12"	55.91"	33.46"	72"	72"	54"	18"
500	4,800 Lbs	59.06"	57.09"	36.22"	78"	78"	58"	18"
667	4,800 Lbs	59.06"	57.09"	40.94"	78"	78"	58"	18"
833	4,800 Lbs	59.06"	64.96"	40.94"	78"	84"	58"	18"

35 KV								
KVA	Max Weight	XFMR Width	XFMR Depth	XFMR Height	Pad Width	Pad Depth	Opening Width	Opening Depth
		A	B	C	D	E	F	G
5	850 Lbs	37.4"	51.93"	32.72"	54"	66"	32"	23"
10	950 Lbs	37.4"	51.93"	32.72"	54"	66"	32"	23"
15	1,250 Lbs	37.4"	51.93"	32.72"	54"	66"	32"	23"
25	1,500 Lbs	37.4"	51.93"	32.72"	54"	66"	32"	23"
37.5	1,850 Lbs	39.37"	52.36"	32.72"	54"	72"	34"	23"
50	2,000 Lbs	41.34"	53.94"	32.72"	60"	72"	36"	23"
75	2,200 Lbs	41.34"	54.33"	37.4"	60"	72"	36"	23"
100	2,400 Lbs	41.34"	55.91"	37.4"	60"	72"	36"	23"
167	2,750 Lbs	43.31"	57.09"	43.31"	60"	78"	38"	23"
250	3,300 Lbs	45.28"	58.27"	45.28"	60"	78"	40"	23"
333	4,250 Lbs	55.12"	63"	45.28"	72"	84"	49"	23"
500	5,250 Lbs	59.06"	67.72"	46.46"	78"	84"	53"	23"
667	5,250 Lbs	59.06"	67.72"	53.15"	78"	84"	53"	23"
833	5,500 Lbs	59.06"	75.59"	53.15"	78"	90"	53"	23"

Box Pad Details for Single-Phase Transformers

