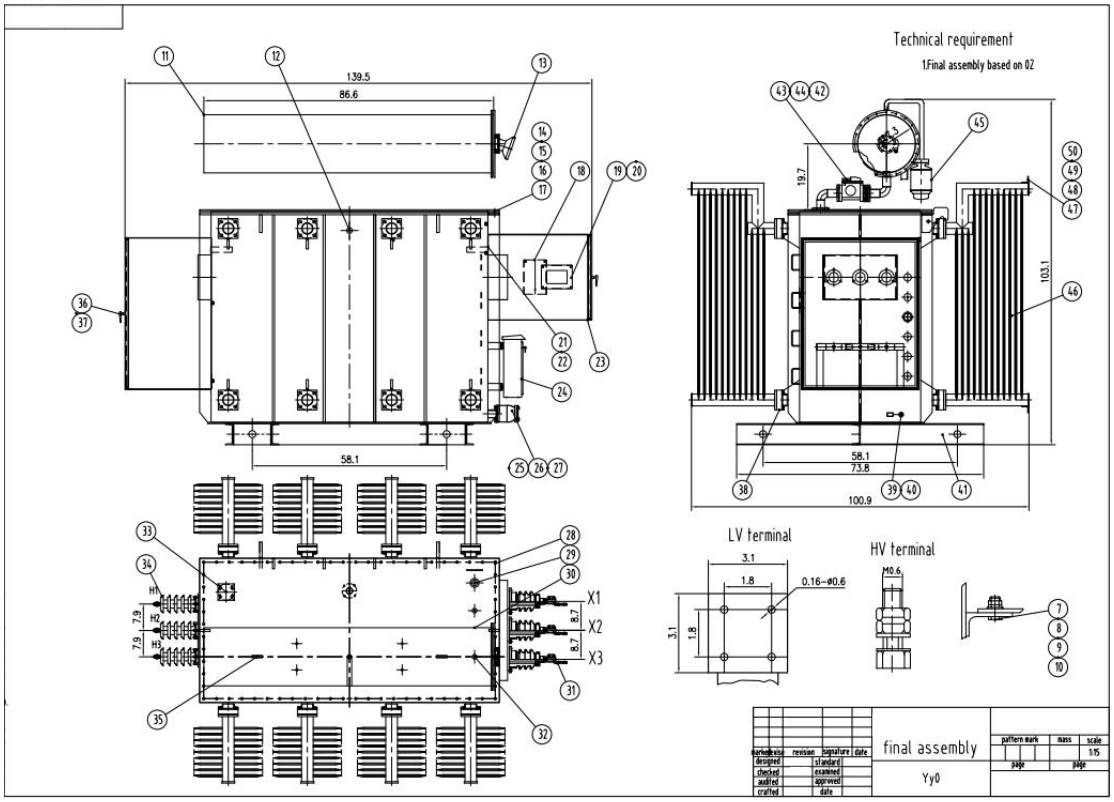
Transformer Assembly Instructions

MT-PSTC SERIES

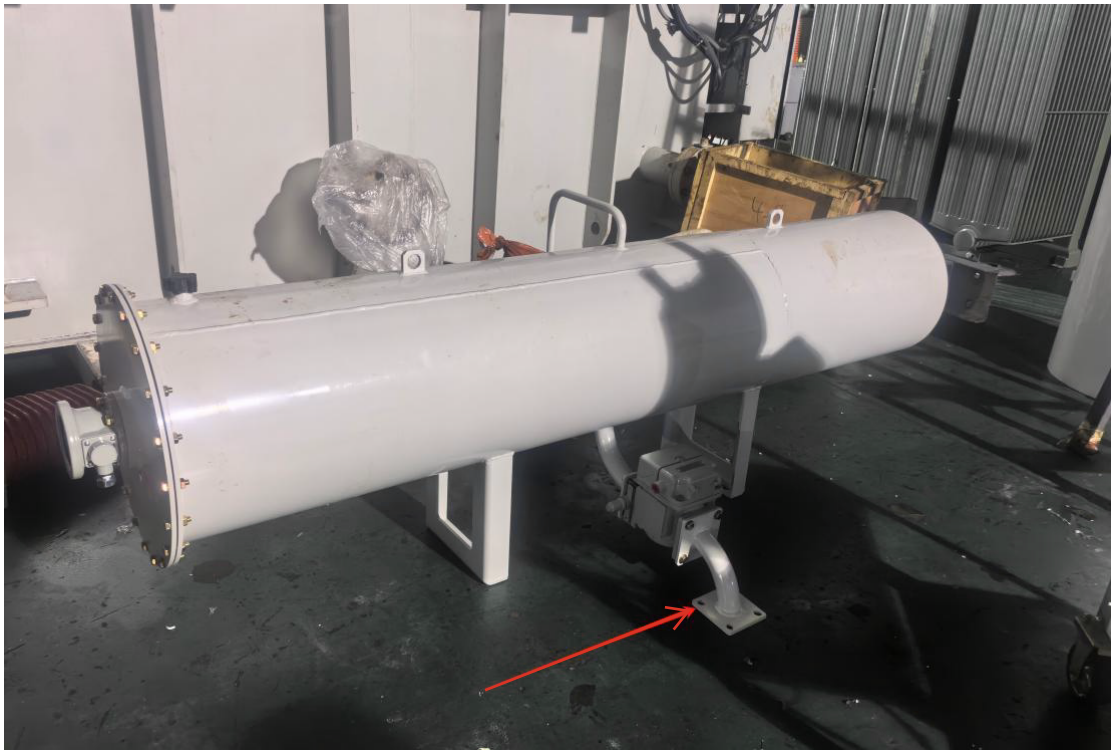


Main body: 1 unit

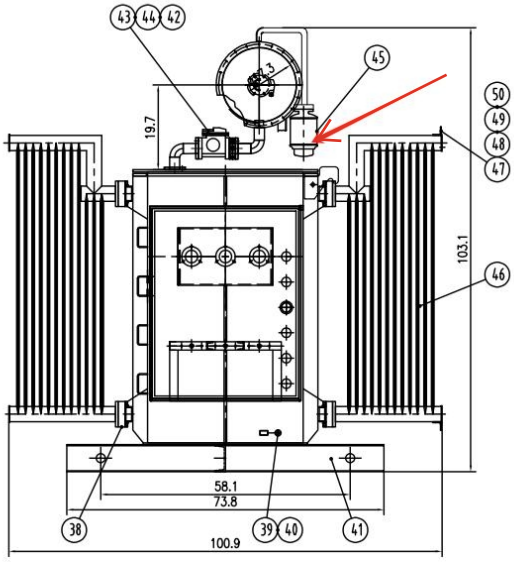


Conservator installation:

1. Connect conservator to the tank using appropriate nuts and bolts.



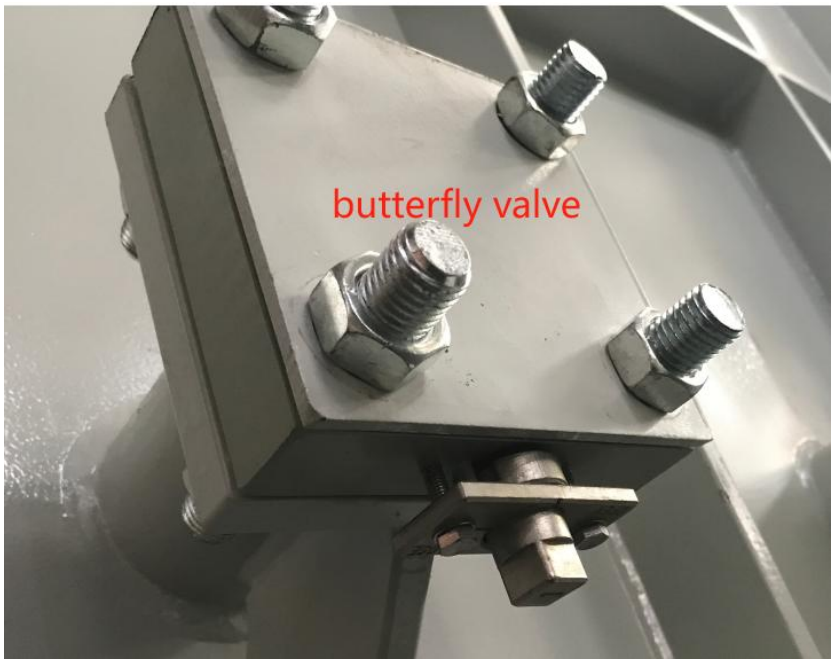
2. Add #45 moisture absorber to conservator:

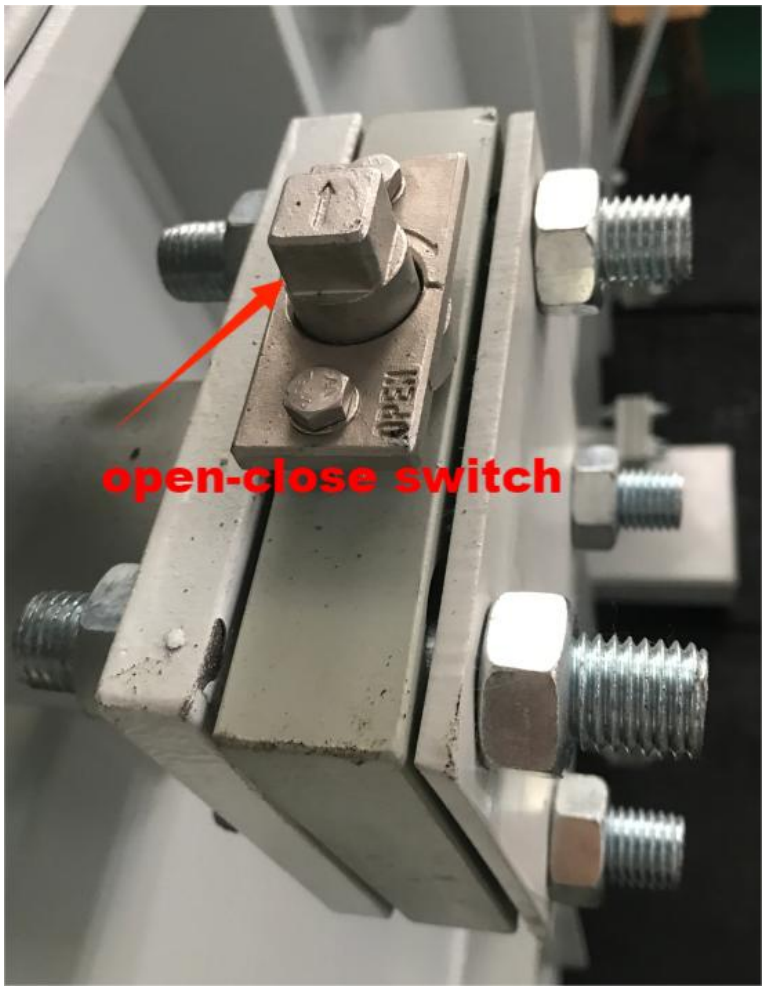




Radiator installation: total of 8 radiator panels should be installed.

1. Keep all the butterfly valves closed





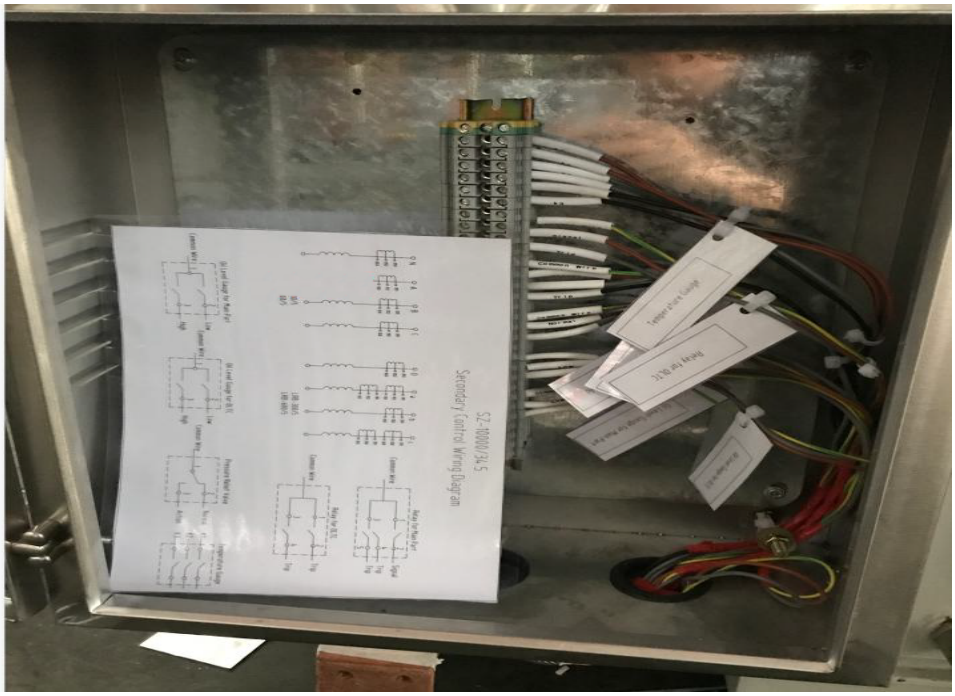
2. Connect the radiator mount points X-1&X-2 to 1-1&1-2, 2-1&2-2 and so on to connect them to the main unit, as labeled in below figures:





3. Open the butterfly valves after radiators are firmly connected.

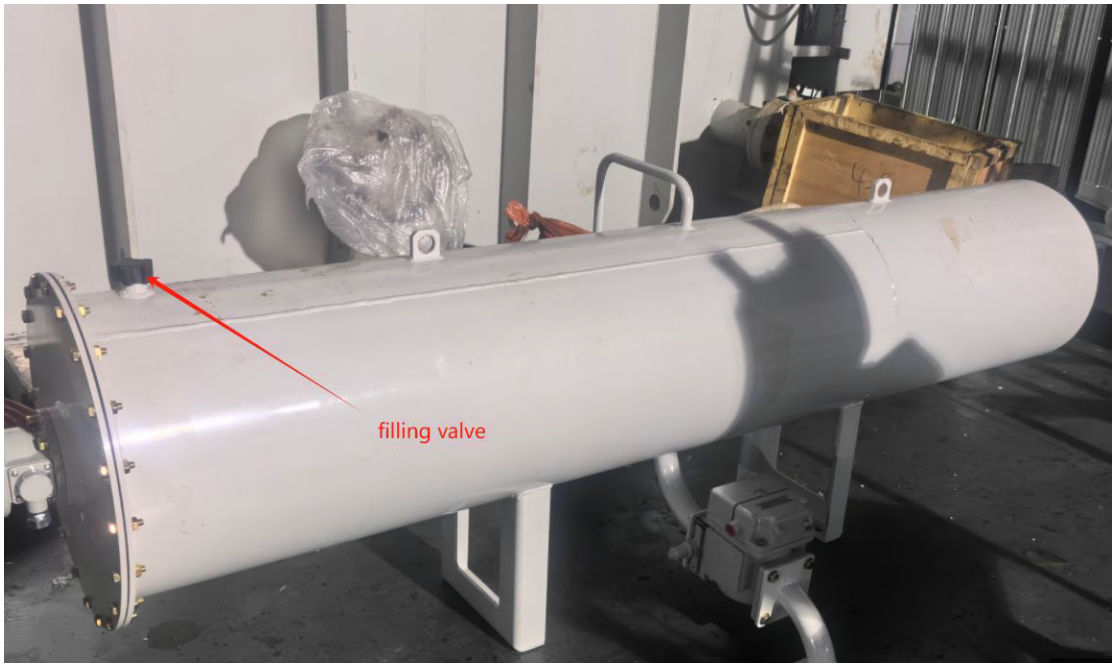
Wiring connection: connect the wires following the marks to terminal box according to the secondary control wiring diagram.



Supplemental Insulation Fluid:



Check and confirm the radiators and conservator are firmly connected, then add the supplemental insulation liquid from top of the conservator to whole transformer.



Assembled Unit:

